

DECLARATION FOR PATENT APPLICATION

I, Charles J. Upchurch, hereby declare:

I reside in DeRidder, in the Parish of Beauregard, Louisiana, have a post office address at 277 Fisher Road, Lot 11, DeRidder, Louisiana 70634 and am a citizen of the United States of America.

I believe I am the original, first and sole inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled METHOD AND APPARATUS FOR PRODUCING IRON ARTICLE AND PRODUCT, the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified application, including the claims, as amended by any amendment filed heretofore.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, CFR section 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, section 119 of any foreign application for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed: NONE.

I hereby appoint G. Turner Moller, Registration 22,978, my attorney to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. Make all telephone calls to G. Turner Moller at 361/883-7257. Address all correspondence to G. Turner Moller, 711 North Carancahua, Suite 720, Corpus Christi, Texas 78475.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Inventor's signature Charles J. Upchurch Date 8/15/03